## **CLAIM AMENDMENTS**

- 1. (currently amended) A composition An article of manufacture comprising:
- a) a filled polymeric material comprising a polymer component and an inorganic filler; and
  - b) a fixed image, wherein said fixed image is formed in said filled polymeric material, and wherein said fixed image has a fixed image optical density value within 1.5 of a corresponding transfer image optical density value.
- 2. (currently amended) The composition article of manufacture of Claim 1, wherein said fixed image optical density value is within 1.0 of said corresponding transfer image optical density value.
- 3. (currently amended) The composition article of manufacture of Claim 1, wherein 15-80 percent by weight of said filled polymeric material comprises said polymer component.
- 4. (currently amended) The composition article of manufacture of Claim 1, wherein said polymer component comprises polymethyl methacrylate.
- 5. (currently amended) The composition article of manufacture of Claim 1, wherein 20-45 percent by weight of said filled polymeric material comprises polymethyl methacrylate.
- 6. (currently amended) The composition article of manufacture of Claim 1, wherein 20-85 percent by weight of said filled polymeric material comprises said inorganic filler.
- 7. (currently amended) The <del>composition</del> <u>article of manufacture</u> of Claim 1, wherein said inorganic filler comprises alumina trihydrate.
- 8. (currently amended) The composition article of manufacture of Claim 1, wherein 55-80 percent by weight of said filled polymeric material comprises alumina trihydrate.

- 9. (currently amended) The composition article of manufacture of Claim 1, wherein said filled polymeric material comprises CORIAN brand filled polymeric material.
- 10. (currently amended) The composition article of manufacture of Claim 1, wherein said filled polymeric material comprises GIBRALTAR\_brand filled polymeric material or SOLID SURFACING VENEER (SSV) brand filled polymeric material.
- 11. (currently amended) The composition article of manufacture of Claim 1, wherein said filled polymeric material comprises FOUNTAINHEAD brand filled polymeric material or SURELL brand filled polymeric material.
- 12. (currently amended) The composition article of manufacture of Claim 1, wherein said filled polymeric material comprises AVONITE brand filled polymeric material.
- 13. (currently amended) The <del>composition</del> <u>article of manufacture</u> of Claim 1, wherein said filled polymeric material comprises CERATA brand filled polymeric material.
- 14. (currently amended) The <del>composition</del> <u>article of manufacture</u> of Claim 1, wherein said fixed image comprises dye.
  - 15. (currently amended) A composition An article of manufacture comprising:
- a) a filled polymeric material comprising a polymer component and an inorganic filler; and
- b) a fixed image, wherein said fixed image is formed in said filled polymeric material, and wherein said fixed image has a fixed image optical density value of at least 0.7.
- 16. (currently amended) The emposition article of manufacture of Claim 15, wherein said fixed image optical density value is at least 1.0.
- 17. (currently amended) The eomposition article of manufacture of Claim 15, wherein said fixed image optical density value is at least 1.5.

- 18. (currently amended) The eomposition article of manufacture of Claim 15, wherein 15-80 percent by weight of said filled polymeric material comprises said polymer component.
- 19. (currently amended) The eomposition article of manufacture of Claim 15, wherein said polymer component comprises polymethyl methacrylate.
- 20. (currently amended) The eomposition article of manufacture of Claim 15, wherein 20-45 percent by weight of said filled polymeric material comprises polymethyl methacrylate.
- 21. (currently amended) The eomposition article of manufacture of Claim 15, wherein 20-85 percent by weight of said filled polymeric material comprises said inorganic filler.
- 22. (currently amended) The eomposition article of manufacture of Claim 15, wherein said inorganic filler comprises alumina trihydrate.
- 23. (currently amended) The eomposition article of manufacture of Claim 15, wherein 55-80 percent by weight of said filled polymeric material comprises alumina trihydrate.
- 24. (currently amended) The eomposition <u>article of manufacture</u> of Claim 15, wherein said filled polymeric material comprises CORIAN brand filled polymeric material.
- 25. (currently amended) The eomposition article of manufacture of Claim 15, wherein said filled polymeric material comprises GIBRALTAR brand filled polymeric material or SOLID SURFACING VENEER (SSV) brand filled polymeric material.
- 26. (currently amended) The emposition article of manufacture of Claim 15, wherein said filled polymeric material comprises FOUNTAINHEAD brand filled polymeric material or SURELL brand filled polymeric material.

- 27. (currently amended) The eomposition article of manufacture of Claim 15, wherein said filled polymeric material comprises AVONITE brand filled polymeric material.
- 28. (currently amended) The emposition article of manufacture of Claim 15, wherein said filled polymeric material comprises CERATA brand filled polymeric material.
  - 29. (currently amended) A composition An article of manufacture comprising:
- a) a filled polymeric material comprising polymethyl methacrylate and alumina trihydrate, wherein 20-45 percent by weight of said filled polymeric material is said polymethyl methacrylate, and wherein 55-80 percent by weight of said filled polymeric material is said alumina trihydrate; and
- b) a fixed image, wherein said fixed image is formed in said filled polymeric material, and wherein said fixed image has a fixed image optical density value of at least 0.7.
- 30. (currently amended) The eomposition article of manufacture of Claim 29, wherein said filled polymeric material is CORIAN brand filled polymeric material.